Partial translation of WO03/065492:

Page 7 (1st-2nd lines):

The diameter of the larger diameter connecting cylinder 8 of the lid body 4 is formed so that the bottom of the outer casing 2 is just inserted in and engaged with.

Page 9 (19th-21st lines):

The bottom of the outer casing 2 of one cell 1 is engaged with the larger diameter connecting cylinder 8 of the lid body 4 of the other cell. The engaged part is welded to connect each other.

US Patent & Trademark Office Translations Branch 3/19/08 Chisato Morohashi